



INDIA'S MOST TRUSTED

ALUMINIUM WINDING WIRES & STRIPS

THE STANDARD IN WINDING WIRE

INDIA'S LARGEST ALUMINIUM WINDING WIRE MANUFACTURER





ENAMELLED WINDING WIRES, ENGINEERED TO YOUR NEEDS

VM Insulation offers clients a full range of super-enamelled aluminium winding wires, strips and covered conductors — manufactured to international standards and tailored to the specific needs of transformer, motor and appliance makers across India and beyond. With an installed capacity of **100 tonnes per day**, we are India's largest manufacturer of aluminium winding wires.

45+

YEARS' EXPERIENCE

7

PLANTS ACROSS INDIA

100 TPD

INSTALLED CAPACITY

50+

MAJOR OEM CLIENTS



WIRE ENAMELLING LINES – VM INSULATION

VMI Group is a diversified Indian manufacturing group. Our portfolio spans winding wires and cables, copper rods and conductors, TU paper-covered and Nomex-covered strips and wires, copper strips and flats, fibreglass-covered conductors and aluminium foils — alongside polycarbonate products including multiwall PC sheets, PC suitcase frames, shields, police sticks, bottles & jars, exhaust fans, multicell panel sheets and PC roofing sheets.

Our presence in the industry spans over **45 years**, built on a long-standing commitment to excellence and innovation. With **seven plants** across Bhiwadi, Pathredi, Bandapur (Chopanki), Manesar (Binola), Daman, Jammu (Bari Brahmana) and Hosur — and a combined installed capacity of **100 tonnes per day** — we are India's largest manufacturer of aluminium winding wires, with plants strategically positioned close to raw materials and customers alike.

A team of highly experienced professionals drives our ability to deliver consistently high-quality products, and our continued expansion into new sectors reflects a forward-looking approach to growth.

PREMIUM QUALITY MATERIALS

Our products are crafted with precision using the finest materials.

ADVANCED MACHINERY & TECHNOLOGY

We stay ahead of the curve by investing in cutting-edge machinery and technology.

PERSONALISED, CUSTOM-BUILT SOLUTIONS

No two requirements are the same — that's why we offer tailor-made solutions.



WINDING WIRES & CABLES

VM INSULATION

VM Insulation, the largest unit of the VMI Group, is a leading manufacturer known for delivering top-quality products. Specialising in a comprehensive range — aluminium winding wires & cables, TU paper-covered strips, Nomex-covered strips and wires, aluminium fibreglass, aluminium foils, and aluminium round & rectangular enamelled wires — VM Insulation caters to the specialised requirements of high-technology users worldwide.

An ISO-certified company, VM Insulation upholds rigorous standards throughout its manufacturing processes and adheres to strict quality control. Our products comply with international standards including ANSI/NEMA MW 1000, IS, IEC, RoHS, BIS and PGCIL. As a UL-approved supplier, we continue to set benchmarks for quality and innovation as a trusted partner to high-technology users.



COPPER DIVISION

VIDYA METAL MFG. CO. PVT. LTD.

Vidya Metal (Copper Division) is a leading manufacturer of high-quality copper materials for industries worldwide. Our comprehensive range includes copper rods, bare wires, strips, foils, flats, fibreglass-covered and insulated conductors — meticulously designed for exceptional performance and reliability.

We are committed to the highest international standards: with the latest imported plant and technology, our materials conform to regulations set by BIS and IEC, and our UL-approved status and compliance with ANSI/NEMA MW 1000, IS, IEC, ERDA and RoHS demonstrate our dedication to regulatory compliance. Every batch undergoes stringent testing in our fully equipped in-house laboratory before it reaches a customer.

From our cutting-edge unit in Bhiwadi, Rajasthan, we produce premium-grade copper products that redefine excellence — choose Vidya Metal for copper you can rely on.



ENAMELLED WINDING WIRES – JAMMU ALLIANCE COPPER CONCEPTS PVT. LTD.

At ACC, we specialise in premium enamelled winding wires crafted from the finest materials. Our wires meet a wide range of application needs — with sizes from 8 SWG to 40 SWG and insulation options including Polyester, Modified Polyester, Polyesterimide and Dual Coat.

ACC is committed to the highest standards of quality: our wires adhere to rigorous international standards such as BIS and IEC, and we are UL approved and Udyam registered, so customers can trust that our products meet stringent industry regulations. Because every project is unique, we offer customisation of wire sizes and insulation options to suit your exact requirements — with exceptional service and support at every step.

VMI Plastic Pvt. Ltd.



POLYCARBONATE SOLUTIONS – GURUGRAM VMI PLASTIC PVT. LTD.

VMI Plastic Pvt. Ltd. stands at the forefront of innovative polycarbonate manufacturing. Our range includes polycarbonate sheets, multiwall PC sheets, PC suitcase frames, shields, police sticks, bottles & jars, exhaust fans, multicell panel sheets and PC roofing sheets.

Our journey began in 2000 with polycarbonate bottles; in 2004 we expanded into polycarbonate sheets under the renowned brand name **SUNLITE**. Operating from our state-of-the-art plant in Gurugram (Haryana), we use the co-extrusion process with Sabic / Covestro raw material to ensure superior quality — and we take pride in being the first manufacturer in this category to be certified by BIS.

DISTRIBUTION NETWORK

DELHI MUMBAI BENGALURU
CHENNAI KOLKATA HYDERABAD
AHMEDABAD FARIDABAD PUNJAB
HOSUR JAMMU & KASHMIR

APPLICATIONS SERVED

TRANSFORMERS MOTORS APPLIANCES
AUTOMOTIVE SWITCHGEAR PUMPS

OUR UNITS

- **Unit 1 — Vidya Metal, Copper Division** · Bhiwadi, Rajasthan
- **Unit 2 — VM Insulation, Winding Wire Division** · Pathredi, Rajasthan
- **Unit 3 — VM Insulation, Wire & Cables Division** · Bandapur (Chopanki), Rajasthan
- **Alliance Copper Concepts, Winding Wire Division** · Bari Brahmana, Jammu
- **Winding Wire Production Unit** · Daman
- **VMI Plastic** · Binola, Gurugram, Haryana
- **VMI Plastic Trading Unit** · Hosur, Tamil Nadu
- **Corporate Head Office** · Netaji Subhash Place, Delhi
- **Corporate Office** · Vasant Vihar, Delhi
- **VM Warehouse & Trading Unit** · Jahangirpuri, Delhi
- **VM Tower** · Sector-18, Gurugram

100 TPD

INSTALLED CAPACITY

INDIA'S LARGEST ALUMINIUM WINDING WIRE MANUFACTURER

One group – every winding, covering and conductor solution, under one quality system.



SUPER ENAMELLED ROUND ALUMINIUM WINDING WIRES

PAGE 06

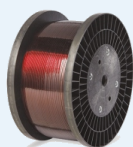
Polyester · Modified Polyester · Polyesterimide · Dual Coat
0.122 – 4.0 mm · Class B / F / H / DC · IS 13730 / IEC 60317



SELF-SOLDERABLE ALUMINIUM WIRES

PAGE 06

Direct-solderable enamel grades — terminate without mechanical stripping
For motors, coils & small transformers



ENAMELLED RECTANGULAR STRIPS – CU & AL

PAGE 08

Modified Polyester · Polyesterimide · PEI + PAI dual coat
Area 6 – 70 sq. mm · Class F / H / DC



FIBREGLASS COVERED STRIPS & WIRES – CU & AL

PAGE 06

DFGC · DPDFGC · ENDFGC coverings, in both copper & aluminium
Width 4 – 18 mm · up to 126 sq. mm · Class F / H / C



PAPER (DPC) COVERED WIRES & STRIPS

PAGE 07

Kraft · Crepe · Thermally upgraded paper, copper & aluminium
Round 2 – 5 mm · Strip 8 – 120 sq. mm



NOMEX COVERED STRIPS & CONDUCTORS

PAGE 07

High-temperature aramid insulation for traction and dry-type transformers
Made to customer specification



COPPER & ALUMINIUM BUS BARS

PAGE 07

OFC / ETP copper · EC-grade aluminium
Width 5 – 150 mm · Sharp edge, half round, full round



ALUMINIUM FOIL

PAGE 08

Alloy 1050 / 1060 / 1350 · 'O' soft temper · coil form
Width 17 – 30 mm, for transformer windings



COPPER RODS, BARE WIRES & FLATS

PAGE 03

CC copper rods, drawn bare wires, strips and flats from our Bhiwadi copper division



POLYCARBONATE SHEETS – VMI PLASTIC

PAGE 04

SUNLITE® & JETLITE™ multiwall and roofing sheets, shields, panels & mouldings
BIS-certified, Sabic / Covestro raw material

WHY VMI

45+ years of manufacturing excellence · 7 plants across India · in-house testing laboratories at every unit · UL approved & BIS / ISI certified · ISO 9001, 14001 & 45001 systems · RoHS-compliant products · trusted by 50+ major OEMs, PSUs and Indian Railways

SUPER ENAMELLED ROUND ALUMINIUM WINDING WIRES

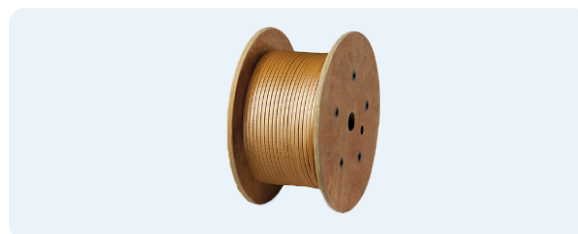
Enamel Base	Polyester	Modified Polyester	Polyesterimide	Dual Coat (PEI + Polyamide-imide)
Temperature Index	130°C	155°C	180°C	200°C
Thermal Class	B	F	H	DC
Colour	Light Brown to Brown	Brown	Brown	Light Brown
Range	0.122 mm to 4.0 mm	0.122 mm to 4.0 mm	0.122 mm to 4.0 mm	0.5 mm to 2.0 mm
IS Specification	IS 13730 Pt-09	IS 13730 Pt-03	IS 13730 Pt-15	IS 13730 Pt-25
Cut Through	240°C	270°C	300°C	320°C
Heat Shock	155°C	175°C	200°C	220°C
Abrasion Resistance, Flexibility & Solvent Resistance	Good	Good	Very Good	Excellent
Application	All general electric equipment	General-purpose rotating and static electrical equipment	FHP motors, hand tools, electromagnetic coils	Special motors including hermetic motors, high-speed winding machines
Special	Ideal for rewinders	Balanced electrical & mechanical properties; good for OEMs	Higher thermal endurance; excels in abrasion & heat shock	Very high thermal properties; excellent for hermetic use

ENAMELLED ROUND ALUMINIUM WIRE – STANDARDS

01	General Requirement of Enamelled Round Aluminium Wire — IS 13730 (Part 0 / Sec 3) : 2012 / IEC 60317-0-3 : 2008
02	Polyester Enamelled Round Aluminium Wire, Class 130 — IS 13730 (Part 9) : 1994
03	Polyesterimide Enamelled Round Aluminium Wire, Class 180 — IS 13730 (Part 15) : 1994
04	Polyesterimide overcoated with Polyamide-imide Enamelled Round Aluminium Wire, Class 200 — IS 13730 (Part 25) : 2015 / IEC 60317-25 : 2010

FIBREGLASS COVERED RECTANGULAR STRIPS – ALUMINIUM & COPPER

Rectangular aluminium & copper strips insulated with Double Fibre Glass (DFGC), Double Polyester Double Fibre Glass (DPDFGC) and Enamelled Double Fibre Glass (ENDFGC) coverings. Designed for high thermal endurance, excellent electrical insulation and mechanical strength — ideal for transformers, motors, reactors and electrical equipment. Single / double / multiple covering as per customer's requirement; dimensional tolerance as per applicable standards / customer specification.



Temp. Class	Type of Insulation	Specification
155°C	F	IS 13730 (Part 32), IEC 60317-32
180°C	H	IS 13730 (Part 31), IEC 60317-31
200°C	C	IS 13730 (Part 33), IEC 60317-33

Size Range	Aluminium	Copper
Width	5 – 18 mm	4 – 18 mm
Thickness	2 – 7 mm	2 – 6 mm
Cross-Section	10 – 126 sq. mm	8 – 108 sq. mm

GLASS-FIBRE WOUND, RESIN / VARNISH IMPREGNATED BARE OR ENAMELLED RECTANGULAR COPPER WIRE

01	General Requirements — Glass-Fibre Wound, Resin or Varnish Impregnated, Bare or Enamelled Rectangular Copper Wire — IS 13730 (Part 0 / Sec 4) : 2011 / IEC 60317-0-4 : 2006
02	Glass-Fibre Wound, Polyester or Polyesterimide Varnish-Treated, Bare or Enamelled Rectangular Copper Wire, Temp. Index 180 — IS 13730 (Part 31) : 1997 / IEC 60317-31 (1990)
03	Glass-Fibre Wound, Polyester or Polyesterimide Varnish-Treated, Bare or Enamelled Rectangular Copper Wire, Temp. Index 155 — IS 13730 (Part 32) : 1997 / IEC 60317-32 (1990)

BUS BARS & PAPER COVERED CONDUCTORS

APPLICATIONS

Distribution & power transformers ·
dry-type transformers · motors &
generators · reactors & chokes ·
electrical panels & switchgear

PACKING STANDARD

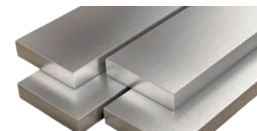
Wooden & plastic spools · wrapped in
moisture-resistant film · strong
wooden pallets · proper labelling with
size, material & batch details

QUALITY ASSURANCE

Strict in-process quality control ·
dimensional, electrical & visual
inspection · tested for insulation
integrity & conductor finish

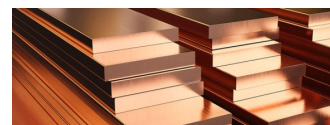
ALUMINIUM BUS BARS EC-Grade Aluminium Alloy

Alloys	Standard	Width (Min.)	Width (Max.)	Thickness (Min.)	Thickness (Max.)	Types
Aluminium Bus Bar	IS 5484 : 1997 IS 5082 : 1988 ASTM B233 : 1997	5 mm	30 mm	1 mm and above	10 mm	Sharp Edge, Half Round, Full Round



COPPER BUS BARS OFC / ETP Grade Copper Alloy

Alloys	Standard	Width (Min.)	Width (Max.)	Thickness (Min.)	Thickness (Max.)	Temper	Type
Copper Bus Bar	IS 1897 : 2008 IS 613 : 2000	5 mm	150 mm	1 mm and above	20 mm	Quarter Hard, Half Hard, Full Hard	Flat / Round (dia 8 mm to 30 mm)



PAPER COVERED ROUND & RECTANGULAR WIRE – COPPER & ALUMINIUM

Type of Insulation	Size Range	Specifications
Electrical Grade: Kraft Paper, Crepe Paper, Thermally Upgraded Paper	Round wire: 2 to 5 mm Flat strip: 8 to 120 sq. mm Min size: 4 × 2 mm · Max size: 20 × 6 mm	IS 7404 (Part 1) IEC 60317-27 · IS 13730-27 IS 6162 (Part 2)

PAPER COVERED ALUMINIUM CONDUCTOR – STANDARDS

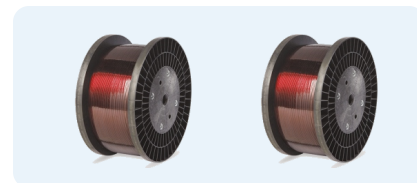
01	Specification for Paper Covered Aluminium Conductors (Part I, Round Conductors) — IS 6162 (Part 1) : 1971 (Fourth Reprint, September 1997)
02	Specification for Paper Covered Aluminium Conductors (Part II, Rectangular Conductors) — IS 6162 (Part 2) : 1971 (Third Reprint, December 1986)



ENAMELLED RECTANGULAR STRIPS & ALUMINIUM FOIL

ENAMELLED RECTANGULAR STRIPS – COPPER & ALUMINIUM

Temp. Class	Type of Insulation	Size Range	Specifications
'F', 155°C 'H', 180°C 'DC', 200°C	Modified Polyester Polyesterimide Polyesterimide (base coat) + Polyamide-imide (top coat)	Area: 6 – 70 sq. mm Min size: 3 × 2 mm Max size: 14 × 5 mm	IEC 60317-16 · IS 13730-16 IEC 60317-28 · IS 13730-28 IEC 60317-29 · IS 13730-29



ENAMELLED RECTANGULAR COPPER WIRE – STANDARDS

01	General Requirement of Enamelled Rectangular Copper Wire — IS 13730 (Part 0 / Sec 2) : 2012 / IEC 60317-0-2 : 2005
02	Polyester Enamelled Rectangular Copper Wire, Class 155 — IS 13730 (Part 16) : 1996 / IEC 60317-16 (1990)
03	Polyesterimide Enamelled Rectangular Copper Wire, Class 180 — IS 13730 (Part 28) : 1996 / IEC 60317-28 (1990)
04	Polyesterimide overcoated with Polyamide-imide Enamelled Rectangular Copper Wire, Class 200 — IS 13730 (Part 29) : 1996 / IEC 60317-29 (1990)

ALUMINIUM FOIL

Alloy Grade	Foil Thickness	Foil Width	Product Form	Temper	Coil ID (as per customer req.)	Coil OD (as per customer req.)	Coil Weight (as per customer req.)
1050 / 1060 / 1350	0.9 mm to 3.0 mm	17 mm to 30 mm	Coil	'O' Soft	200 mm ± 5 mm	600 mm ± 5 mm	15.5 kg approx. (depends on OD)



CONDUCTOR

Crafted from electrolytic-grade aluminium, these conductors are sourced directly from top manufacturers to ensure superior quality. They meet and exceed global standards, offering exceptional performance, reliability and durability — the preferred choice of professionals worldwide for diverse applications.

STANDARD PACKING As per BIS or company's specification

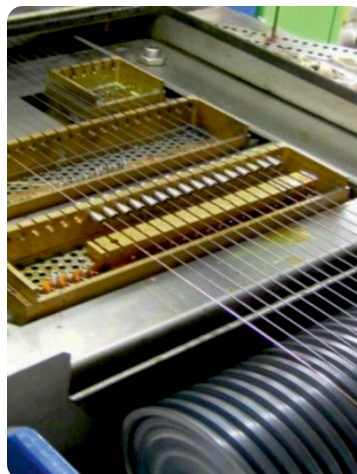
STANDARD LENGTH As per customer requirements

COMPLIANCE UL standard · BIS standard

DELIVERY SPOOLS

Our enamelled & DPC round and rectangular wires are supplied on cylindrical-barrelled, taper-barrelled and wooden spools as per customer requirement.

PT Series (Taper)	PT-4 · PT-5 · PT-10 · PT-15 · PT-20 · PT-25 · PT-35 · PT-45 · PT-60 · PT-90 · PT-200
Cylindrical	130 mm · 160 mm · 8" (200 mm) · 10" (250 mm) · 260 mm · 11" (266 mm) · 325 mm · 335 mm
Wooden	400 mm · 450 mm · 500 mm · 550 mm · 600 mm
Plastic	550 mm



COPPER WIRE ENAMELLING PROCESS

CERTIFICATIONS



UL RECOGNIZED COMPONENT — MAGNET WIRE · FILE NO. E502126

Certified to **UL 1446** (Systems of Insulating Materials — General), Certificate No. 20190704-E502126. Covered models **VM-A1 & VM-C1** — polyester-imide base with polyamide-imide overcoat, evaluated per **ANSI/NEMA MW 1000** (MW 35, MW 37, MW 73), temperature ratings up to 220 °C. Verify any time on UL Product iQ (iq.ulprospector.com) under file E502126.

IS : 13730 / PT-3



BIS / ISI Mark
IS 13730 (Pt-3) · CM/L
9900007113



Quality Management
Cert No. 25EQQL44 · valid
to 12/2028



Environmental
Management
Cert No. 24EENE64 · valid
to 08/2027



Occupational Health &
Safety
Cert No. VID240872OIN ·
valid to 03/2027



EU RoHS (2015/863) —
PASS
SGS Report
TR:1753010776 (2026)

APPROVED BY / REGISTERED WITH



APPLICATIONS



TRANSFORMERS



MOTORS



APPLIANCES



AUTOMOTIVE



SWITCHGEAR



Size (SWG)	Size (mm)	Conductor Tolerance (mm)	Resistance at 20°C (ohm/mtr)	Grade 1 – Fine		Grade 2 – Medium		Grade 3 – Thick		For Grade 2 Wire			Weight of enam. wire (kg/1000 m)
				Incr. Dia. (min)	Overall Dia. (max)	Incr. Dia. (min)	Overall Dia. (max)	Incr. Dia. (min)	Overall Dia. (max)	Gain in %	BDV in KV (min)	Spring-back (°max)	
8	4.064	0.041	0.002179	0.060	4.152	0.088	4.186	0.122	4.265	35	2500	5	36.054
9	3.657	0.037	0.002691	0.059	3.743	0.086	3.775	0.118	3.849	35	2500	5	29.242
10	3.251	0.033	0.003405	0.057	3.335	0.084	3.367	0.116	3.435	35	2500	5	23.182
11	2.946	0.030	0.004146	0.045	3.029	0.084	3.072	0.127	3.112	34	2500	5	19.068
12	2.642	0.027	0.005156	0.043	2.722	0.081	2.764	0.123	2.803	34	2500	5	15.386
12.5	2.489	0.025	0.005809	0.042	2.569	0.080	2.609	0.121	2.653	34	2500	5	13.655
13	2.337	0.024	0.006589	0.041	2.415	0.079	2.455	0.119	2.493	33	5000	5	12.078
13.5	2.184	0.022	0.007545	0.041	2.262	0.078	2.301	0.117	2.338	33	5000	5	10.548
14	2.032	0.020	0.008716	0.041	2.108	0.077	2.147	0.116	2.184	33	5000	5	9.16
14.5	1.930	0.019	0.009661	0.040	2.005	0.076	2.044	0.114	2.080	33	5000	5	8.263
15	1.829	0.019	0.01076	0.040	1.903	0.075	1.941	0.113	1.977	33	5000	5	7.445
15.5	1.727	0.018	0.01207	0.039	1.800	0.074	1.838	0.112	1.873	33	5000	5	6.638
16	1.626	0.017	0.01361	0.039	1.698	0.073	1.735	0.110	1.770	32	5000	5	5.903
16.5	1.524	0.017	0.01549	0.038	1.595	0.072	1.631	0.108	1.666	32	5000	5	5.186
17	1.422	0.015	0.0178	0.038	1.492	0.071	1.528	0.107	1.562	32	5000	30	4.544
17.5	1.320	0.014	0.02065	0.038	1.388	0.069	1.413	0.103	1.456	32	5000	30	3.915
18	1.219	0.013	0.02422	0.035	1.285	0.067	1.318	0.100	1.350	31	5000	37	3.36
18.5	1.117	0.011	0.02884	0.035	1.182	0.066	1.215	0.099	1.247	31	5000	37	2.821
19	1.016	0.011	0.03486	0.034	1.080	0.065	1.113	0.098	1.144	30	5000	41	2.356
19.5	0.965	0.011	0.03864	0.034	1.028	0.064	1.060	0.096	1.091	30	5000	41	2.126
20	0.914	0.010	0.04308	0.034	0.976	0.063	1.008	0.095	1.038	30	5000	45	1.914
20.5	0.863	0.009	0.04832	0.033	0.924	0.061	0.955	0.093	0.984	30	5000	45	1.705
21	0.813	0.009	0.05445	0.032	0.872	0.060	0.902	0.090	0.931	29	5000	48	1.523
21.5	0.762	0.008	0.06198	0.031	0.819	0.058	0.848	0.087	0.876	29	5000	48	1.339
22	0.711	0.008	0.07119	0.030	0.766	0.056	0.795	0.085	0.822	28	4900	43	1.174
22.5	0.661	0.007	0.08236	0.028	0.712	0.052	0.739	0.080	0.765	28	4900	43	1.014
23	0.610	0.006	0.09671	0.027	0.659	0.050	0.684	0.075	0.708	27	4800	50	0.872
23.5	0.584	0.006	0.10552	0.026	0.632	0.048	0.656	0.073	0.680	27	4800	50	0.8
24	0.559	0.006	0.11516	0.025	0.605	0.047	0.629	0.073	0.652	26	4600	44	0.738
25	0.508	0.006	0.13945	0.025	0.554	0.047	0.578	0.071	0.601	26	4600	44	0.612
26	0.457	0.005	0.17231	0.024	0.501	0.045	0.523	0.071	0.544	25	4600	47	0.497
27	0.417	0.005	0.20695	0.022	0.458	0.042	0.480	0.067	0.500	25	4400	48	0.415
28	0.376	0.005	0.25455	0.021	0.417	0.040	0.435	0.064	0.454	24	4400	50	0.34
29	0.345	0.005	0.30235	0.020	0.382	0.038	0.401	0.060	0.418	23	4300	53	0.289
30	0.315	0.004	0.36268	0.019	0.349	0.035	0.367	0.057	0.384	23	4100	55	0.243
31	0.295	0.004	0.41352	0.019	0.329	0.035	0.347	0.053	0.364	23	4100	55	0.214
32	0.274	0.004	0.47934	0.018	0.306	0.033	0.323	0.050	0.339	22	4000	53	0.185
33	0.254	0.004	0.5578	0.018	0.286	0.033	0.303	0.050	0.319	22	4000	53	0.161
34	0.234	0.004	0.65722	0.017	0.265	0.032	0.281	0.048	0.296	22	3900	56	0.137
35	0.213	0.003	0.7932	0.015	0.241	0.029	0.255	0.043	0.269	21	3700	59	0.115
36	0.193	0.003	0.96612	0.014	0.219	0.027	0.232	0.039	0.245	21	3500	62	0.094
37	0.173	0.003	1.2024	0.013	0.197	0.025	0.210	0.036	0.222	20	3300	65	0.077
38	0.152	0.003	1.5576	0.012	0.174	0.023	0.186	0.033	0.197	19	3200	67	0.061
39	0.132	0.003	2.0654	0.011	0.152	0.021	0.162	0.030	0.171	18	3000	67	0.046
40	0.122	0.003	2.4178	0.010	0.141	0.019	0.151	0.028	0.160	17	2800	70	0.04

BDV — Breakdown Voltage · Dimensions in mm · Grades as per IS 13730 / IEC 60317 · Resistance and weight for EC-grade aluminium ($\rho = 0.028264 \Omega \cdot \text{mm}^2/\text{m}$, density 2.70 g/cm^3) · Data subject to change without notice.



THE STANDARD IN WINDING WIRE

UNIT 1

SP-812 / F-39-40,
RIICO Industrial
Area Phase-1,
Bhiwadi, Distt.
Alwar, Rajasthan

UNIT 2

SP-864(A),
Industrial Area
Pathredi, Distt.
Alwar, Rajasthan

UNIT 3

B-1132, Industrial
Area Bandapur,
Chopanki, Distt.
Alwar, Rajasthan

UNIT 4 – ACC

Alliance Copper
Concepts, Lane No-3,
Phase-1, SIDCO
Industrial Area, Bari
Brahmana, Jammu
(J&K) - 181133

UNIT 5 – VMI PLASTIC

Khasra No 91/19, 20,
22/1, 22/2, 23/1,
Village Bhora Kalan,
Binola, Gurugram,
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